

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0111.007

DVS ZERT GmbH hereby certifies that the welding company

**SBF Spezialleuchten GmbH**  
**Zaucheweg 4**  
**04316 Leipzig**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL2**  
**in the type of activity D, P**

in the range indicated in the annex.

validity: 2025-06-11 until 2028-06-23

Düsseldorf, 2025-06-11  
Place and date of issue

Lead auditor: Dipl.-Ing. BÖRNERT

signed on original  
\_\_\_\_\_  
Dipl.-Ing. GURSCHKE  
Head of certification body

# Scope of the certificate

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## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 1.5 - 6 mm	-
141	22 23 8 8	t = 1.5 - 6 mm t = 1.5 - 6 mm t = 1 - 4 mm t = 1 - 5 mm D ≥ 17 mm	- FW - -
21	1.1 8	t = 1 mm t = 0.5 - 1 mm	- -
52	22, 23	t = 1 - 5 mm	-

### Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles

### Responsible welding coordinator(s):

Dirk Kalbe, EWE

born: 1965

### 1st deputy(ies) of the responsible welding coordinator(s):

Holger Wittig, Level C

born: 1976

### Others deputies:

-

### Remarks:

### Register no.:

DVSZERT/15085/CL2/111/16/3

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.